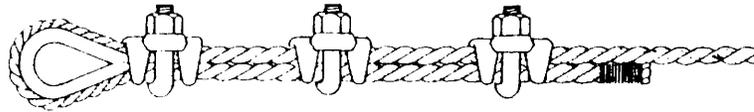
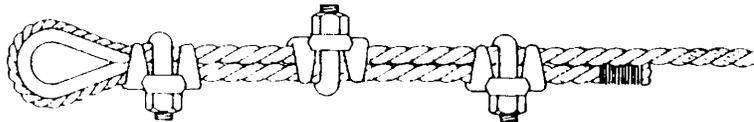


WIRE ROPE CLIP ATTACHMENT

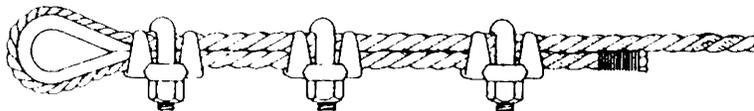
RECOMMENDED METHOD OF APPLYING WIRE ROPE CLIPS



Right way for maximum wire rope strength



Wrong way - clips staggered



Wrong way - clips reversed

IMPORTANT: Failure to make a termination in accordance with the following instructions or failure to periodically check and retighten to the recommended torque will cause a reduction in the stated efficiency rating.

U-Bolt Clips Recommended method of applying U-Bolt wire rope clips

- 1) Turn back the specified amount of rope from the thimble. Apply the first clip one base width from the dead end of the wire rope (U-bolt over dead end - live end rests in clip saddle). Tighten nuts evenly to recommended torque.
- 2) Apply the next clip as near the loop as possible. Turn on nuts firm but do not tighten.
- 3) Space additional clips, if required, equally between the first two. Turn on nuts (take up rope slack) tighten all nuts evenly on all clips to recommended torque.
- 4) NOTICE! Apply the initial load and retighten nuts to the recommended torque. Wire rope will stretch and shrink in diameter when loads are applied. Inspect periodically and retighten.

Twin Base Clips Recommended method of applying Twin Base wire rope clips

- 1) Turn back the specified amount of rope from the thimble. Apply the first clip one base width from the dead end of the wire rope and tighten nuts evenly to recommended torque.
- 2) Apply the next clip as near the loop as possible. Turn on nuts firm but do not tighten.
- 3) Space additional clips, if required, equally between the first two. Turn on nuts (take up rope slack) tighten all nuts evenly on all clips to recommended torque.
- 4) NOTICE! Apply the initial load and retighten nuts to the recommended torque. Wire rope will stretch and shrink in diameter when loads are applied. Inspect periodically and retighten.