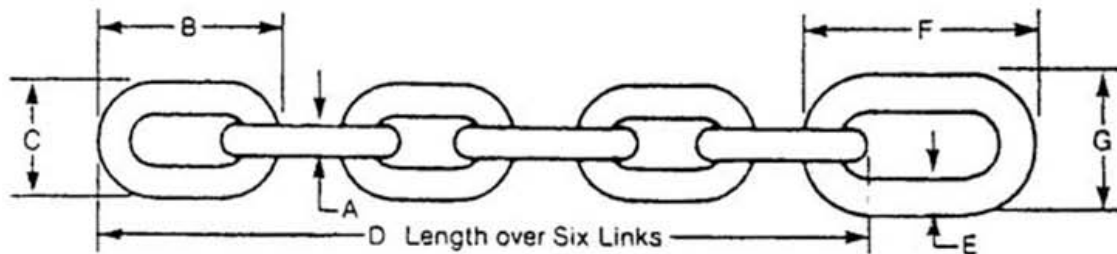


Open Link Buoy Chain (Coast Guard-Type Buoy Chain)

Manufactured in accordance with U.S. Coast Guard Specification Mil-C-22521C, welded buoy chain is an open-link, studless chain manufactured to a minimum quality of Grade 1.

Both the chain and the end links are manufactured from carbon-steel bar stock, AISI 1030 per Mil-S-16974, with a tensile strength ranging from 71,000 to 92,500 psi.

Available with or without end links.



All dimensions in inches and pounds unless otherwise indicated.

Common Links					End Links					Weight Per 15-Fathom Shot (approx)
Wire Dia. A		Length	Width	Length Over Six Links	Wire Dia. E	Length	Width	Proof Load	Break Test Load	
Inches	mm	B	C	D	E	F	G	(lbs)	(lbs)	
1/2	13	3	1-7/8	13	3/4	4-1/4	2-5/8	7500	15000	210
5/8	16	3-3/4	2-1/4	16-1/4	3/4	4-1/2	2-5/8	11500	23000	323
3/4	19	4-1/2	2-5/8	19-1/2	7/8	5-1/4	3-1/8	16000	32000	442
7/8	22	5-1/4	3-1/8	22-3/4	1-1/8	6-3/4	3-7/8	22000	40000	608
1	25	6	3-1/2	26	1-1/4	7-1/2	4-3/8	29000	58000	780
1-1/8	28	6-3/4	3-7/8	29-1/4	1-1/4	7-1/2	4-3/8	38500	77000	990
1-1/4	32	7-1/2	4-3/8	32-1/2	1-1/2	9	5-1/4	45500	91000	1245
1-1/2	38	9	5-1/4	39	1-7/8	11-1/4	6-1/2	65500	131000	1762
1-5/8	42	9-3/4	5-11/16	42-1/4	1-7/8	11-1/4	6-1/2	76500	153000	2040
1-3/4	44	10-1/2	6-1/16	45-1/2	2-1/8	12	7-3/16	86500	173000	2370
1-7/8	48	11-1/4	6-1/2	48-3/4	2-1/8	12	7-3/16	100000	200000	2640

Approximate dimensions shown above. Contact us for specific dimensions, as they may differ between manufacturers.